

METHOD FOR CUSTOMIZING PROGRAMMABLE CD-ROM

CROSS REFERENCE TO RELATED APPLICATIONS

Reference is made to commonly assigned U.S. Patent Application
Serial No. _____ filed _____, entitled "Copy Protection Using
5 Multiple Security Levels on a Programmable CD-ROM" by Barnard et al, U.S.
Patent Application Serial No. _____ filed, _____ entitled "Copy
Protection Using a Preformed ID and a Unique ID on a Programmable CD-ROM"
by Barnard et al, and U.S. Patent Application Serial No. 09/393,527 filed
10 September 10, 1999, entitled "Hybrid Optical Recording Disc with Copy
Protection" by Ha et al; the disclosures of which are incorporated herein by
reference.

FIELD OF THE INVENTION

The present invention relates to customizing a hybrid optical
recording to be used as a marketing tool, to be targeted directly to a particular end-
15 user or group of end-users.

BACKGROUND OF THE INVENTION

Optical media, such as CD-ROM, are frequently used as
promotional agents to bring software, audio, video, or other multimedia
experiences or data to users. This allows new kinds of promotional experiences to
20 occur that more traditional types of promotion do not allow. A disadvantage of
this approach is that the CD-ROM media are mass-produced and can not provide
the user with any personal reason to run the software on the disc. Many times,
there is no compelling reason for the end-user to do so, and the richness of the
experience will be lost.

25 A way to give the user a personal reason to view the content on the
media would be a more personalized approach. If the content of the media can be
specifically tailored to the user, perhaps even by name or preferences based on
past actions such as buying habits, the user can feel more inclined to view the
media.

Currently, a customized optical disc is available through the technologies such as write-once CD (CD-WO or CD-R) and rewriteable CD (CD-RW). The content can be written to the disc using standard optical disc writers, and a part of the content can be customized toward the potential target. Thus, each disc can contain common content and customized content.

A disadvantage with this approach is that each disc must be written individually in its entirety, which is time-consuming. This can be partially ameliorated through the use of a bank of multiple optical disc writers, which will write the common content to a number of discs simultaneously. Such a bank of multiple writers can entail a large capital expense, and it still is limited in its throughput. A bank of twenty high-speed writers (a large array) can require a week or more, running around the clock, to produce a medium-large (200,000 disc) promotion which includes 35 megabytes of data on the disc (only about 5% of the disc's capacity).

SUMMARY OF THE INVENTION

It is therefore an object of the present invention to provide a method to customize a storage medium, such as a programmable CD-ROM.

This object is achieved by a method of customizing a storage medium having one or more recorded session(s) in and having a writeable portion comprising the steps of:

- a) providing in a recorded session a program for marketing or sales of one or more particular products or services;
- b) writing information in the writeable portion pertaining to a particular user selected from a plurality of potential users of the product described in a recorded session, such information including data which particularly identifies the particular user; and
- c) delivering the recorded medium with the user-identified data to the particular user.

An optical disc such as a CD-ROM can be customized but still mass-produced quickly and economically. It can also be targeted directly to an end-user or group of end-users.

BRIEF DESCRIPTION OF THE DRAWINGS

5 FIG. 1 shows a hybrid Programmable CD-ROM in accordance with this invention;

 FIG. 2 is a block diagram showing the process for creating a customized Programmable CD-ROM;

 FIG. 3 is a block diagram showing how this invention can be used
10 by an end-user;

 FIG. 4 is a block diagram showing the method of completing a product purchase;

 FIG. 5 is a block diagram of a subroutine showing the steps necessary to establish a proper information interchange format;

15 FIG. 6 shows a block diagram of one example: the process for using a Programmable CD-ROM as a promotional tool for an automobile manufacturer;

 FIG. 7 shows a block diagram of another example: the process for using a Programmable CD-ROM as a promotional tool for an internet service
20 provider; and

 FIG. 8 shows a block diagram of one example: the process for using a Programmable CD-ROM as a promotional tool for an E-commerce service.

DETAILED DESCRIPTION OF THE INVENTION

25 Turning now to FIG. 1, we see one embodiment of an optical storage medium in accordance with this invention. The storage medium in this embodiment is a Programmable CD-ROM disc, which is also known as a hybrid optical disc 10. It includes a center hole 12, a Power Control Area (PCA) 14, a Program Memory Area (PMA) 16, a first (Mastered, or ROM) session 18 which is
30 a mastered recorded session or preformed session in the read-only memory area

(ROM portion) of the hybrid optical disc 10, a second (written) session 20 which is a written session, and also can optionally include a writeable portion shown as user-accessible storage area (optional) 22 which can be used for further information storage by the end-user. It will be understood that more than one

5 mastered or ROM session 18 can be preformed on the hybrid optical disc 10. Moreover, more than one second (written) session 20 can also be recorded. The first (Mastered, or ROM) session 18 can for example include control programs, a program for marketing or sales, and information of a promotional nature that will be needed on every copy of the hybrid optical disc 10. This first session 18 is
10 written during mastering of the hybrid optical disc 10, and is thus stamped identically into each copy of the hybrid optical disc 10. The process for producing the hybrid optical disc 10 with a mastered first session 18, and the physical structure of such a hybrid optical disc 10, have been described in detail in the above cited commonly assigned U.S. Patent Application Serial No. 09/393,527
15 filed September 10, 1999, entitled "Hybrid Optical Recording Disc with Copy Protection" by Ha et al, the disclosures of which is incorporated by reference herein. The first session 18 can also include a preformed identification for security purposes. The use of a preformed identification has been disclosed in above-cited commonly assigned U.S. Patent Application Serial No.

20 _____ filed _____, entitled "Copy Protection Using Multiple Security Levels on a Programmable CD-ROM" by Barnard et al, U.S. Patent Application Serial No. _____ filed, _____ entitled "Copy Protection Using a Preformed ID and a Unique ID on a Programmable CD-ROM" by Barnard et al, the disclosures of which are incorporated herein

25 The second (written) session 20 includes customized information, which can include the name of the targeted individual, an address, previous purchasing history, special regional information, or any other information that the promoter deems necessary to target the disc to a specific individual or group of

individuals. The second session 20 can also include a unique identification for security purposes. The second or writeable session 20 is written at a later time using a standard commercially-available CD writer, for example.

Each session is created in accordance with Orange Book standards,
5 and has a segmented structure. Each session includes a lead-in segment, a data segment, and a lead-out segment. These segments of the sessions have been omitted from FIG. 1 for clarity.

Turning now to FIG. 2, we see a method for creating a customized
hybrid optical disc 10. The general content and promotional material is created in
10 step 30. This can include any information that the promoter wishes to place before a user. A control program is incorporated in step 32. The control program will control the display of the promotional material and information. The general content and control program are digitized and formatted for display (step 34), and then used as the data for mastering (step 36) the first session 18 with a recordable
15 track in the second zone of the hybrid optical disc 10. The master disc is used in step 38 to manufacture, in bulk, hybrid optical discs 10 that include the program for marketing or sales in the prerecorded session. The process for doing this has been described in detail in the above cited commonly assigned U.S. Patent Application Serial No. 09/393,527 filed September 10, 1999, entitled "Hybrid
20 Optical Recording Disc with Copy Protection" by Ha et al.

The further steps of FIG. 2 then customize the hybrid optical discs
10 individually to a targeted customer or potential customer. The promoter gathers (step 40) the customized information deemed necessary to personalize the hybrid optical disc 10. In general, the promoter obtains the requisite personal
25 information for a plurality of potential users. Such information can include the customer's name, address, geographic location, credit information, or any other information deemed relevant or important by the promoter for the purpose of the given promotion. This information for one potential user is gathered (step 42) into a file that will be written to the hybrid optical disc 10. The customer information
30 is digitized and formatted in step 44, and the information is then written to the

optical disc 10 as a second session 20 in step 46. This can be done with any CD-R or CD-RW drive in almost any computer using any of many commercially available programs designed for writing information to a CD-R session. The hybrid optical disc 10 can be further customized then by creating a file for writing
5 the potential user's identification information on another medium (step 48), and then printing it in step 50 to the other medium, such as an associated document or the surface of the hybrid optical disc 10 itself. This can include such personalized information as the user's name and/or address, which would show users that the content has been directed at them directly, and perhaps even serve as direct
10 mailing labels. The purpose of this is to provide visual cues that the disc is indeed customized for the particular user. The hybrid optical disc 10 can then be delivered in step 52 to the end-user by any normal delivery method (e.g. standard mail).

It will be appreciated that variations in these steps can occur and
15 still be within the spirit of this invention. As an example, the customized file for printing can be created immediately after the customized information is gathered. The hybrid optical disc 10 can also include one or more mastered sessions and one or more written sessions. The promoter can also select multiple potential users from a database and create a customized disc for each.

20 Turning now to FIG. 3, we see how this embodiment will behave in the hands of an end-user to give the promoter's desired result. In step 60, the end-user is provided with a hybrid optical disc 10 in accordance with this invention. The user can receive this hybrid optical disc 10 by any number of means, including via the mail or by a retail visit. The user can specifically have requested
25 this experience, or the promoter can deem that the user is a part of a selected target audience. The user, realizing that the hybrid optical disc 10 is customized, installs the hybrid optical disc 10 on his or her computer in step 62, and the control program launches in step 64. In step 66, the program reads the customized information present in second (written) session 20 and presents an opening
30 message personalized directly to the viewing end-user (step 68).

The control program reads more of the customized information and decides (step 70) if some of the general information in the first (Mastered, or ROM) session 18 should not be presented or should be emphasized. If so, in step 72 it removes or emphasizes those items in the list of choices that will be presented to the end-user. The control program then presents appropriate choices to the end-user (step 74) and the end-user makes selections based on the possible choices and/or options (step 76). Choices at this point can include color, style, size, cost, or any other criteria that can be important and appropriate to the end-user. When the end-user has made all the choices, the control program presents a customized "vision" of what the end-user wants in step 78. This can be in any of several ways of viewing, such as customized photo, three-dimensional walk-around, interactive movie, or any other presentation technique.

In step 80, the control program queries the user if he or she wishes to make a purchase. If no, the program can finish or start again from the beginning (step 82). If the end-user does wish to buy, the program connects the user to the Internet or other network (step 84) and then proceeds to do the buying process (step 86).

Turning now to FIG. 4, we see the method of completing the buying process in this embodiment, if the end-user chooses to make a purchase or reservation. In step 90, the customer system and the remote system establish a information exchange format or set of formats, if necessary. The system then determines in step 92 if the customer information already exists on the remote system. If it does not, the customer information is transmitted from the hybrid optical disc 10 to the remote system in step 94. If the information already exists on the remote system, a disc serial number is transmitted in step 96. The customer information or the disc serial number is then used (step 98) to verify the identity of the end-user. A method of verification or authentication has been disclosed by the above cited commonly-assigned U.S. Patent Application Serial No.

_____ filed _____, entitled "Copy Protection Using Multiple Security Levels on a Programmable CD-ROM" by Barnard et al, U.S. Patent

Application Serial No. _____ filed, _____ entitled "Copy Protection Using a Preformed ID and a Unique ID on a Programmable CD-ROM" by Barnard et al.

When the identity of the end-user has been established, the buying
5 data that had been determined (in steps 74, 76, 78) is transmitted (step 100) by the
format agreed to in step 90. The control program then transmits any financial data
in step 102. The control program can then determine (step 104) if the end-user
drive is a writeable drive. If the end-user's drive is writeable, the remote system
can instruct the control program to write the purchase data to the hybrid optical
10 disc 10 in step 106. If the drive is not a writer, the automatic process finishes.
The end-user can then use the hybrid optical disc 10 as a standard CD-R disc if he
has a CD writer (step 109).

Turning now to FIG. 5, we see an embodiment of a method to
establish a information interchange format as needed in step 90 in FIG. 4. Several
15 scenarios are possible and are handled by a subroutine that is included in the
preformed session. In case 110, the format is predetermined and both the control
program and the host program are designed to utilize this structure. In this case,
the control program puts the necessary information into the necessary format and
transmits it (step 112) by any of a number of well-known protocols.

20 In second case 114, there can be several formats possible and the
control program will specify the format to use. In step 116, the control program
sends, by any of a number of well-known protocols, the format in which the
information will be sent. The control program can then transmit the information
as described above in step 112.

25 In third case 118, the information format is one of a number that is
to be specified by the remote host. In step 120, the control program signals the
host that the correct format is needed. The host then sends the proper format in
step 122. The control program can then put the information into the proper format
for transmitting in step 112.

EXAMPLE 1. As an illustrative example, an automotive company can create a personalized promotional disc for their vehicles. Turning now to FIG. 6, we see one way this can be accomplished. In step 130, the advertiser has the necessary software and standard information prepared for the hybrid optical disc 10. This can include promotional and advertising information on the vehicles. It can also include data sheets for the various vehicles, pictures, colors, options, interactive demonstrations, standard pricing, standard contact information such as nationwide toll-free numbers or Internet links, standard pricing information, standard financing information, regional information for all regions, and any other information the promoter deemed necessary or interesting. This software would also include a control program that launches automatically upon inserting the CD into a drive, and which controls the display of the information based on the information included in the first session and also the customized information that will be included in the second session. The hybrid optical discs 10 containing this information are mastered (step 132), including a preformed identification, and manufactured (step 134) in large quantities by the aforementioned process for making hybrid optical discs 10, and include room for further recording.

As part of this process the automotive company can obtain customized information that it will wish to use to customize the hybrid optical discs 10 (step 136). This will be used for mass mailings. This step will not be used if the hybrid optical discs 10 are to be distributed individually, for instance by individual dealers. The company can also wish to create a list of serial numbers (step 138), if the promotion is to include a sweepstakes component. This would be created to insure that the system will be able to determine winning and non-winning hybrid optical discs 10.

The second session in this example includes a disc serial number and personalized information aimed at potential automobile purchasers. It can include the target purchaser's name, address, regional information, purchase

history, credit information (for online orders), information about the purchaser's current vehicle, the service history of the current vehicle, or any other information the promoter deems necessary.

5 In step 140, the second session can be written at the hybrid optical disc manufacturer site, using personalization information supplied by the promoter from step 136. The serial number written to the hybrid optical disc 10 will be the hybrid optical disc's 10 unique identification and can be generated from a list in the case of a sweepstakes-linked promotion, or can be randomly generated at the time of writing (step 138).

10 Another method used for step 140 can be that the hybrid optical disc 10 is written at a dealership, and can be triggered by a number of different events: the target consumer has expressed an interest in a new vehicle; the target consumer is a current lessee with a soon-to-expire lease; the target consumer has experienced an unusually large number of service visits recently; or any other
15 reason the promoter might believe the target consumer represents a good prospect for viewing new vehicle information.

The hybrid optical disc is then delivered to the customer in step 142. In a large delivery, such as that which might include a sweepstakes, this can be done by a bulk mailing. Smaller distributions can be done other ways,
20 including direct delivery into the hands of an interested customer. The prospective target puts the hybrid optical disc into a CD-ROM reader or writer (step 144) and then can view different vehicles, in an assortment of colors, from all angles, and can see various options (step 146). The options can be directed toward the target or the target's region (e.g. extra heating options in cold climates,
25 extra air-conditioning options in warm climates, etc.). The end-user can obtain personalized financing information, and even place an order via the control program/host system connection. If there is a sweepstakes component, this component can be presented to the customer (step 148) at this point with the indication that verification would necessarily take place at the dealer.

For verification of the optional sweepstakes component, the customer takes the hybrid optical disc to the dealer in step 150 and the dealer's system checks the preformed identification and the serial number of the hybrid optical disc (step 152) against an online list of winners 154, which is generated when the company creates the original list of serial numbers (step 138). In step 155, if the system determines that the hybrid optical disc is a winner, the customer is rewarded (step 156). If the system determines that the hybrid optical disc is not a winner, the customers have placed themselves in front of a sales agent (step 158).

EXAMPLE 2. As a further illustrative example, an Internet service provider can create a personalized promotional hybrid optical disc touting their advantages to a given consumer and providing personalized promotions targeted at the consumer or the consumer's family. The purpose is to make an offer of Internet services to potential customers. Turning now to FIG. 7, we see one way this can be accomplished. The service provider has the necessary software and standard information prepared for the hybrid optical disc in step 170. This can include promotional and advertising information on the provider's internet service. It would also include software for accessing the provider's service, and any other information the provider deemed necessary or interesting. This software would also include a control program that launches automatically upon inserting the CD into a drive, and which controls the display of the information based on the information included in the first session and also the customized information that will be included in the second session. The provider must also prepare specialized software (step 172) which will be used (or not) depending upon the status of the potential customer. The hybrid optical discs containing this information are mastered (step 176) and manufactured (step 178) in large quantities by the aforementioned process for making hybrid optical discs, and include room for further recording.

As part of the promotion described in this example, the service provider obtains a mailing list of likely prospects in step 174. This can involve numerous criteria. In the present example, it is assumed that the service provider is interested in reaching families with children age 22 or less and has purchased a mailing list with such prospects. In step 180, the name, address, and personal information are written, in a second session, to each disc that was produced in step 178. Thus, each hybrid optical disc is "personalized." As part of this personalization, a personalized message is printed, either on an insert or on the hybrid optical disc itself, indicating that the hybrid optical disc is personalized. The hybrid optical discs are then packed and mailed in step 182.

Upon receiving the disc, the consumer should be motivated enough by the personalization message to put the disc into a CD-ROM reader or writer in a computer (step 184). The master software on the disc is selected or autoruns (step 185). The program reads the information in the second session and presents the consumer with a personalized choice (or choices). If the information indicates that the consumer has children age 5 or less (step 186), the software presents the consumer with a chance to get information relating to very young children (step 188), as well as a personalized storage space on the internet for storing their photos. In step 190, if the consumer's children are aged 6 to 10, the program presents information that would be of interest to children of that age (step 192), as well as free educational games. In step 194, if the consumer has children aged 11 to 14, the program presents the consumer with a subscription to an online magazine of interest to preteens and early teens and access to appropriate chat rooms and online phone systems (step 196). In step 198, the program checks if there are children in the household aged 15 to 22 years. If so, the program presents a subscription to an online gaming magazine, access to appropriate chat rooms and phone systems, and MP3 or other age-appropriate software (step 200). After presenting the consumer with choices appropriate to the age of the household children, the program ends in step 202. Once this process is complete, the disc can be used as a general CD-R disc (step 204).

All of the age-appropriate modules (in steps 188, 192, 196, and 200) can be mastered on the original disc in step 176. They are included in the specialized software step 172. The control software, which was created in step 170, decides which of the modules are to be presented to the consumer based on the customized information that was written in step 180.

EXAMPLE 3. As a further illustrative example, a photographic E-Commerce service can create a customized promotional disc touting its services to a given consumer and providing personalized promotions targeted at the consumer or the consumer's family. Turning now to FIG. 8, we see one way this can be accomplished. The service provider has the necessary software and standard information produced for the Programmable CD-ROM in step 210. This can include promotional and advertising information on the provider's online services. It would also include software for accessing the service's website, and any other information the service deemed necessary or interesting. This software would also include a control program that launches automatically upon inserting the CD into a drive, and which controls the display of the information based on the information included in the first session and also the customized information that will be included in the second session. The provider can also prepare specialized software (step 212) which will be used (or not) depending upon the status of the potential customer. The discs containing this information are mastered (step 216) and manufactured (step 218) in large quantities by the aforementioned process for making hybrid Programmable CD-ROM discs, and include room for further recording.

As part of the promotion described in this example, the service obtains a mailing list (in step 214) of likely prospects. This can involve numerous criteria. In the present example, it is assumed that the service provider is interested in reaching families with children age 22 or less and has purchased a mailing list with such prospects. In step 220, the name, address, and personal

information are written, in a second session, to each disc that was produced in step 218. Thus, each disc is “personalized.” As part of this personalization, a personalized message is printed, either on an insert or on the disc itself, indicating that the disc is personalized. The discs are then packed and mailed (step 222).

5 Upon receiving the disc, the consumer might be motivated enough by the personalization message to put the disc into a CD-ROM reader or writer in a computer (step 224). The master software on the disc is selected or autoruns (step 225). The program reads the information in the second session and presents the consumer with a personalized choice (or choices). If the information indicates
10 that the consumer has children age 5 or less (step 226), the software presents the consumer with a free online photo album (step 228), as well as a discount on baby- and toddler-related items printed with their child’s photos. In step 230, if the consumer’s children are aged 6 to 10, the program presents the consumer with a free online photo album (step 232), as well as a discount on imaging products
15 that would appeal to children of that age (e.g. the child’s photo on the cover of a children’s magazine). In step 234, if the consumer has children aged 11 to 14, the program presents the consumer with a free online photo album (step 236), as well as a discount on images that would appeal to children of that age (e.g. a picture of the child with a favorite star). In step 238, the program checks if there are
20 children in the household aged 15 to 22 years. If so, the program presents the consumer with a free online photo album, as well as a second online space that their child can access for distributing photos (step 240). After presenting the consumer with choices appropriate to the age of the household children, the program ends in step 242. Once this process is complete, the disc can be opened
25 as a photo shoebox to hold the consumer’s photos (step 244).

 All of the age-appropriate modules (in steps 228, 232, 236, and 240) can be mastered on the original disc in step 216. They are included in the specialized software step 212. The control software, which was created in step 210, decides which of the modules are to be presented to the consumer based on
30 the customized information that was written in step 220.

Although the examples presented here relate to optical discs, this process can be used with other storage media such as solid state, in which one can create a recorded or prerecorded portion and a writeable portion and later write customizing information to the writeable portion. The so-prepared recorded
5 medium can then be delivered to the target user.

The invention has been described in detail with particular reference to certain preferred embodiments thereof, but it will be understood that variations and modifications can be effected within the spirit and scope of the invention.

100 101 102 103 104 105 106 107 108 109 110 111 112 113 114 115 116 117 118 119 120 121 122 123 124 125 126 127 128 129 130 131 132 133 134 135 136 137 138 139 140 141 142 143 144 145 146 147 148 149 150 151 152 153 154 155 156 157 158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174 175 176 177 178 179 180 181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199 200 201 202 203 204 205 206 207 208 209 210 211 212 213 214 215 216 217 218 219 220 221 222 223 224 225 226 227 228 229 230 231 232 233 234 235 236 237 238 239 240 241 242 243 244 245 246 247 248 249 250 251 252 253 254 255 256 257 258 259 260 261 262 263 264 265 266 267 268 269 270 271 272 273 274 275 276 277 278 279 280 281 282 283 284 285 286 287 288 289 290 291 292 293 294 295 296 297 298 299 300 301 302 303 304 305 306 307 308 309 310 311 312 313 314 315 316 317 318 319 320 321 322 323 324 325 326 327 328 329 330 331 332 333 334 335 336 337 338 339 340 341 342 343 344 345 346 347 348 349 350 351 352 353 354 355 356 357 358 359 360 361 362 363 364 365 366 367 368 369 370 371 372 373 374 375 376 377 378 379 380 381 382 383 384 385 386 387 388 389 390 391 392 393 394 395 396 397 398 399 400 401 402 403 404 405 406 407 408 409 410 411 412 413 414 415 416 417 418 419 420 421 422 423 424 425 426 427 428 429 430 431 432 433 434 435 436 437 438 439 440 441 442 443 444 445 446 447 448 449 450 451 452 453 454 455 456 457 458 459 460 461 462 463 464 465 466 467 468 469 470 471 472 473 474 475 476 477 478 479 480 481 482 483 484 485 486 487 488 489 490 491 492 493 494 495 496 497 498 499 500 501 502 503 504 505 506 507 508 509 510 511 512 513 514 515 516 517 518 519 520 521 522 523 524 525 526 527 528 529 530 531 532 533 534 535 536 537 538 539 540 541 542 543 544 545 546 547 548 549 550 551 552 553 554 555 556 557 558 559 560 561 562 563 564 565 566 567 568 569 570 571 572 573 574 575 576 577 578 579 580 581 582 583 584 585 586 587 588 589 590 591 592 593 594 595 596 597 598 599 600 601 602 603 604 605 606 607 608 609 610 611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635 636 637 638 639 640 641 642 643 644 645 646 647 648 649 650 651 652 653 654 655 656 657 658 659 660 661 662 663 664 665 666 667 668 669 670 671 672 673 674 675 676 677 678 679 680 681 682 683 684 685 686 687 688 689 690 691 692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708 709 710 711 712 713 714 715 716 717 718 719 720 721 722 723 724 725 726 727 728 729 730 731 732 733 734 735 736 737 738 739 740 741 742 743 744 745 746 747 748 749 750 751 752 753 754 755 756 757 758 759 760 761 762 763 764 765 766 767 768 769 770 771 772 773 774 775 776 777 778 779 780 781 782 783 784 785 786 787 788 789 790 791 792 793 794 795 796 797 798 799 800 801 802 803 804 805 806 807 808 809 810 811 812 813 814 815 816 817 818 819 820 821 822 823 824 825 826 827 828 829 830 831 832 833 834 835 836 837 838 839 840 841 842 843 844 845 846 847 848 849 850 851 852 853 854 855 856 857 858 859 860 861 862 863 864 865 866 867 868 869 870 871 872 873 874 875 876 877 878 879 880 881 882 883 884 885 886 887 888 889 890 891 892 893 894 895 896 897 898 899 900 901 902 903 904 905 906 907 908 909 910 911 912 913 914 915 916 917 918 919 920 921 922 923 924 925 926 927 928 929 930 931 932 933 934 935 936 937 938 939 940 941 942 943 944 945 946 947 948 949 950 951 952 953 954 955 956 957 958 959 960 961 962 963 964 965 966 967 968 969 970 971 972 973 974 975 976 977 978 979 980 981 982 983 984 985 986 987 988 989 990 991 992 993 994 995 996 997 998 999 1000

PARTS LIST

10	Programmable CD-ROM disc
12	Center hole
14	Power Control Area (PCA)
16	Program Memory Area (PMA)
18	First (Mastered, or ROM) session
20	Second (written) session
22	User-accessible storage area (optional)
30	Block
32	Block
34	Block
36	Block
38	Block
40	Block
42	Block
44	Block
46	Block
48	Block
50	Block
52	Block
60	Block
62	Block
64	Block
66	Block
68	Block
70	Decision block
72	Block
74	Block
76	Block

Parts List Cont'd

78	Block
80	Decision block
82	Block
84	Block
86	Block
90	Block
92	Decision block
94	Block
96	Block
98	Block
100	Block
102	Block
104	Decision block
106	Block
108	Block
109	Block
110	Block
112	Block
114	Block
116	Block
118	Block
120	Block
122	Block
130	Block
132	Block
134	Block
136	Block
138	Block
140	Block

Parts List Cont'd

142	Block
144	Block
146	Block
148	Block
150	Block
152	Block
154	Online list
155	Decision Block
156	Block
158	Block
170	Block
172	Block
174	Block
176	Block
178	Block
180	Block
182	Block
184	Block
185	Block
186	Decision block
188	Block
190	Decision block
192	Block
194	Decision block
196	Block
198	Decision block
200	Block
202	Block

Parts List Cont'd

210	Block
212	Block
214	Block
216	Block
218	Block
220	Block
222	Block
224	Block
225	Block
226	Decision block
228	Block
230	Decision block
232	Block
234	Decision block
236	Block
238	Decision block
240	Block
242	Block
244	Block